



| February | February

## January

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
hrough bait fish like mullet sh scales. I have cut count ound apart blocks of ice. I he course of dozens of kay	every kayaking and fishing trip s t and lady fish. I have used it to cless pieces of rope and line. I ha have pretty much abused the h rak and fishing trips. It's still go place it with the exact same mo	fillet through armor-like ave even used the handle to eck out of my Endura over bing strong and when I need	New Years Day	2	3	4
5	6	7	8	9	10	11
12	13	14	15	16	17	18
19	Martin Luther King Day	21	22	23	24	25
26	27	28	29	30	31	



January Su No 'tu We Th Fr Sa 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25

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30	31						1
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Go to http://www.spyderco.com/contests/randomacts on February 17th for your chance to win!

## February

26 27 28 29 30 31	23 24 25 26 27 28 29 30 31					
Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
my OIF Native that you se	unparalleled support of our ent me. Thank you for your o thew, Tan Native Military	generous gift and for all you g	me! I have owned Spyderco pro uys do. The next time I'm out v	ducts in the past, but I have n vest, I will drop by to thank yc	never been more proud ou personally. Thanks	1
2	3	4	5	б	7	8
9	10	11	12	13	14  Valentine's Day	15
16	17 Presidents' Day	18	19	20	21	22
23	24	25	26	27	28	



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		Fe	bru	ary						1	Apr	i			
Su	Mo	Tit	We	350	Fr	Sa		Su	Mo	34	We	Th	Fr	Sa	
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9	10	11	12	13	14	15		13	14	15	16	17	18	19	
16	17	18	19	20	21	22		20	21	22	23	24	25	26	
23	24	25	26	27	28			27	28	29	30				
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March

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
mes to sharpening. I Mean	I've destroyed them all tryir	ng to restore the edge. Then	i former outdoor guide, I have I found the TriAngle Sharpmak en sharpens my axes. Worth e	er. After having it a couple v	veeks, all I can say is	1
2	3	4	5	6	7	8
9  Daylight Savings Starts	10	11	12	13	14	15
16	17 St. Patrick's Day	18	19	20	21	22
23 30	24	25	26	27	28	29



		N	1arc	ch						May	/			
Su	Mo	To	We	111	Fr	Sa	Su	Ma	$T\alpha$	We	78	Vr	Sa	
						1					1	2	3	
2	3	4	5	6	7	8	4	5	6	7	8	9	10	
9	10	11	12	13	14	15	11	12	13	14	15	16	17	
16	17	18	19	20	21	22	18	19	20	21	22	23	24	
23	24	25	26	27	28	29	25	26	27	28	29	30	31	
30	31													d

# April

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
		1	2	3	4	5
б	7	8	9	10	11	12
13	14	15	16	17	18	19
20 Easter	21	22	23	24	25	26
27	28	29	30	for OIF & OEF. Your gift of Please accept this wing pa	a quality knife was very gener	of the men & women deployed ous and greatly appreciated. vishes to your company & God

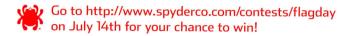


		,	Apri	il						Jun	е		
Su	Мо	fie	We	3h	${\rm Fr}$	Sa	Su	Mo	The	We	$^{\prime} 15$	Pr	Sa
		1	2	3	4	5	1	2	3	4	5	6	7
6	7	8	9	10	11	12	8	9	10	11	12	13	14
13	14	15	16	17	18	19	15	16	17	18	19	20	21
20	21	22	23	24	25	26	22	23	24	25	26	27	28
27	28	29	30				29	30					

May

27 28 29 30	29 30					
Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
performance of your knives it for the past few years and it	omer for many years now and s unparalleled by any other kn is the best knife I have ever ov d it remains rock-solid from tl ado	ife company. I have owned a wned. I have put it through ab	saber ground Delica4 ouse that it was probably	1	2	3
4	5	б	7	8	9	10
Mother's Day	12	13	14	15	16	17
18	19	20	21	22	23	24
25	26	27	28	29	30	31
	Memorial Day					







Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
1	2	3	4	5	6	7
8	9	10	11	12	13	14 Flag Day
15 Father's Day	16	17	18	19	20	21
22	23	24	25	26	27	28
29	30	It was my stainless handle	everything in a house fire. After	er the fire my son and I were I	astation we found a diamond	in the rough. The knife is

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thing and we begin rebuilding our home. - Jimmy from Texas

not as pretty as it was before but it still works perfectly which is great because I hope to be out hunting while the insurance company does their



1		1				N. Committee								
			Jun	е					A	ugu	st			
Su	Mo	Tu	We	H	$V_{Y}$	Su	Su	Mo	Tu	We	Th	Vr	52	
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8	9	10	11	12	13	14	3	4	5	6	7	8	9	
15	16	17	18	19	20	21	10	11	12	13	14	15	16	
22	23	24	25	26	27	28	17	18	19	20	21	22	23	
29	30						24	25	26	27	28	29	30	
							31							ď
*	-					-	-	-			_			

# July

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
would like to thank you & your Iraq Freedom Knife giv nas done what we should a support. <b>– Tom, Tan Nati</b>	ve away. Your company Ill be doing in showing our	1	2	3	4 Independence Day	5
6	7	8	9	10	11	12
13	14	15	16	17	18	19
20	21	22	23	24	25	26
27	28	29	30	31		



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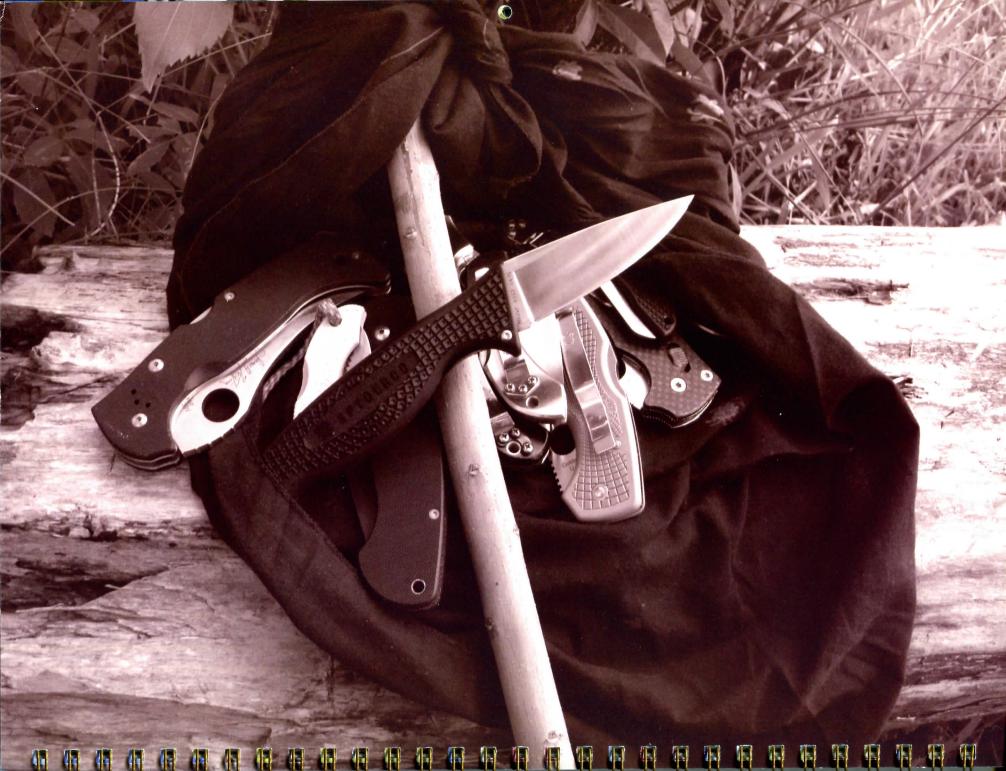
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	5	Sep	ten	nbe	r	
Su	Mo	Th	We	Th	Fr	Sa.
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14	15	16	17	18	19	20
21	22	23	24	25	26	27
28	29	30				





Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
nade is nearly perfect in the so comes through your foru	hand. I love that you use hig ims and advertising that you	ny. How do you do it? I have igh-grade premium steels inste ir company has a good sense of day. <b>- Craig from North Ca</b>	ad of the same old boring 440 of humor. I like a company wit	C and 440A and the like. It	1	2
3	4	5	6	7	8	9
10	11	12	13	14	15	16
17	18	19	20	21	22	23
National Knife Day	25	26	27	28	29	30



		Α	ugı	ıst						00	ctob	oer			
Su	Mo	Tit	We	th	$F_{\Upsilon}$	Sa		Su	$\lambda i\alpha$	To	We	th	$3\pi$	Sa	
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24	25	26	27	28	29	30		26	27	28	29	30	31		
31							ď.							-10	
		-	_								-	-		2.0	

## September

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
	<b>1</b> Labor Day	2	3	4	5	6
7	8	9	10	11	12	13
14	15	16	17	18	19	20
21	22	23	24	25	26	27
28	29	30	than most people to includ it most. It has remained sh materials. I own several Sp	le "Iraqi Freedom". I have notl larp after cutting on several d lyderco knives & have taken th delis" which means always fai	nditioning my knife. My knife h ning but faith that my Spyderd ifferent types of rope, com win nem to every climb & place. W thful. That is how I feel about	to will do its job when I need re and all types of other e have an official saying in the



### October

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
very kind letter, both of wh you and your company obv gift and letter, which I and o genuine concern. My sincer	r the special edition Spyderco Nich I received this week. It certa iously do more than just think a others I am deployed with, recei e thanks to you and your comp and successful future <b>Matt,</b> 1	inly means a lot to me that bout soldiers deployed. The ved show a great level of any. I wish you and your team	1	2	3	4
5	6	7	8	9	10	11
12	Columbus Day	14	15	16	17	18
19	20	21	22	23	24	25
26	27	28	29	30	31 Halloween	



 October
 December

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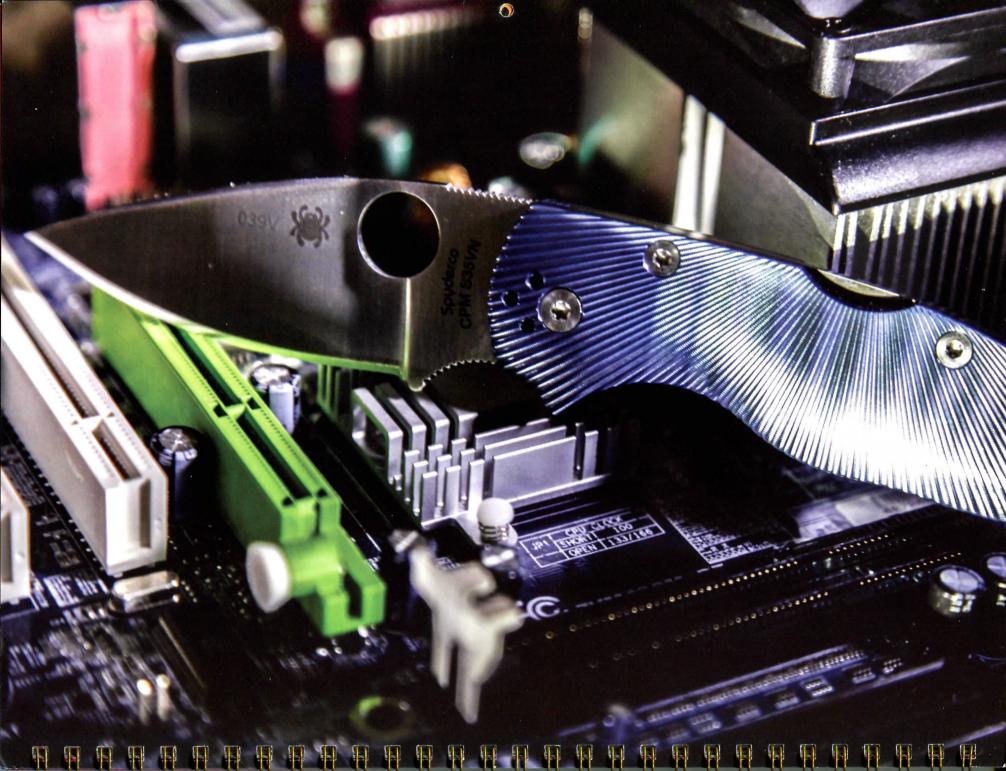
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### November

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
am a union electrician and narpener. Both have becon e <b>y</b>	the Cricket is perfect for skin ne items I cannot live without	ning little wire. I have carried . When I bought my Cricket t	this knife for over ten years a he name threw me off- but th	nd keep it hair-popping with yo is Cricket has TEETH. <b>- Jeff fr</b>	our ceramic rom New Jer-	1
Daylight Savings Ends	3	4	5	б	7	8
9	10	<b>11</b> Veterans Day	12	13	14	15
16	17	18	19	20	21	22
23	24	25	26	27 Thanksgiving	28	29

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### December

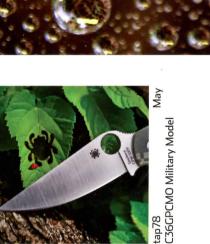
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7	8	9	10	11	12	13
14	15	16	17	18	19	20
21	22	23	24	25 Christmas Day	26	27
28	29	30	New Year's Eve	I returned from R & R th for me! I'm obsessed wit because it's made in my dangerous and a serrate	is week to find this awesome th the Native because it's ama home state of Colorado! The d knife is an essential addition y on missions. Thanks for the tive Military Lottery	azing and more importantly mission I'm apart of is n to the multitude of

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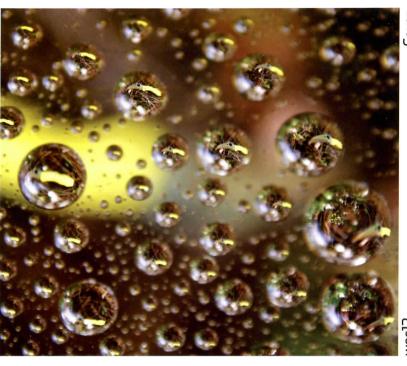
VashHash FB12PBK Vagabond





DerRock C17PSBK Catcherman

Liquid Cobra C101GPBBK2 Manix2





C106SYL Tasman Salt wec12



Evil D C126GP Rock Lobster



w3tnz C36TIP Military Model Titanium



Ted FB28 Custom Handle Bushcraft



Triam C122GP Tenacious

MarcusH C52 Calypso Collection

<sup>I</sup>DJ Frostbyte C41TIFP Native5 Titanium





### 2014 SPYDERCO STEEL CHART

STEEL	CARBON	CHROMIUM	COBALT	NIOBIUM	COPPER	MANGANESE	MOLYBDENUM	NICKEL	NITROGEN	PHOSPHORUS	SILICON	SULFUR	TUNGSTEN	VANADIUM
1095	0.90-1.03	0.70.000			-	0.30-0.50				0.04		0.05	-	
5160	0.56-0.64	0.70-0.90	-		-	0.75-1.00	-	-	-	0.04	0.15-0.30		-	-
52100	0.98-1.10	1.30-1.60		-		0.25-0.45			-	0.03	0.15-0.30	0.03	-	-
154CM	1.05	14.00	-	-	-	-	4.00	-	-	-	-		-	-
20CV	1.90	20.00				0.30	1.00				0.30		0.60	4.00
420J2	0.15	12.00-14.00	-		-	1.00				0.04	1.00	0.03	-	-
420 Modified	0.38	13.60	-			0.50	••	***	-	-	0.75	0.03		0.30
425 Modified	0.40-0.54	13.50-15.00	-			0.50	0.60-1.00	-		0.04	0.80	0.03	-	0.10
440A	0.65-0.75	16.00-18.00				1.00	0.75			0.04	1.00	0.03	-	-
440B	0.75-0.95	16.00-18.00	**		-	1.00	0.75	-	-	0.04	1.00	0.03	-	-
440C	1.00	17.50				0.50	0.50			0.04	0.30	0.03		
440XH	1.60	16.00	** '		-	0.50	0.80	0.35	-	-	0.40	-		0.45
8Cr13MoV	0.80	13.00		100		0.40	0.15	0.20		0.02	0.50	0.01		0.10
9Cr18Mo	0.95-1.10	16.00-18.00	-	-	-	0.80	0.40-0.70		-	0.04	0.80	0.03	-	-
A-2	1.00	5.25				0.85	1.10	-		-	0.35			0.25
ATS-34	1.05	14.00		-		0.40	4.00	-	-	0.03	0.35	0.02	-	
ATS-55	1.00	14.00	0.40		0.20	0.50	0.60				0.40			
AUS-6	0.55-0.65	13.00-14.50			-	1.00	-	0.49		0.04	1.00	0.03		0.10-0.25
AUS-8	0.70-0.75	13.00-14.50				0.50	0.10-0.30	0.49		0.04	1.00	0.03		0.10-0.26
AUS-10	0.95-1.10	13.00-14.50				0.50	0.10-0.31	0.49	-	0.04	1.00	0.03		0.10-0.27
BG-42	1.15	14.50				0.50	4.00				0.30	-		1.20
Cobalt Special	0.95-1.15	15.00-17.00	2.00-3.00		- 0	0.30-0.50	1.0-2.0	0.25	- /	0.03	0.60-0.70	0.01	0.20-0.30	0.20-0.30
CPM™ 3V	0.80	7.50					1.30							2.75
CPM 4V	1.35	5.00				0.40	2.95				0.80			3.85
CPM 9V	1.78	5.25	-			0.50	1.30	-			0.90		_	9.00
CPM 10V	2.45	5.25	-	-		0.50	1.30	-		J	0.90			9.75
CPM 15V	3.40	5.25	-	-		0.50	1.30	-			0.90		_	14.50
CPM M4	1.40	4.00				0.30	5.25			-	0.55	0.06	5.50	4.00
CPM S30V	1.45	14.00				0.00	2.00				0.00	0.00	3.30	4.00
CPM S35VN	1.38	14.00	-	0.50		-	2.00	-	-	-	-		-	3.00
CPM S60V(440V)	2.15	17.00	-	0.50		0.40	0.40	-	-	-	0.40		-	
CPM S90V(420V)	2.30	14.00	-			0.40	1.00	-	_		0.40		-	5.50 9.00
CPM S110V	2.90	15.25	2.50	3.00	-	0.40	2.25		-	-	0.60		0.20	
CPM® Cru-Wear®	1.15	7.50		3.00			1.60	-		-				9.10
			-			-			-		-		1.00	2.40
Cru-Wear®	1.10	7.50				0.05.0.45	1.60			-			1.15	2.40
CTSTM B52	0.98-1.10	1.30-1.60	**		-	0.25-0.45			-	-	0.15-0.30		-	-
CTS B75P	1.10-1.20	14.0-15.0	-			0.50	3.80-4.20	-	-	-	0.30	-	-	1.00-1.50
CTS BD1	0.90	15.50	-	-	-	0.60	0.30	-	-	-	0.37	•	-	0.10
CTS BD30P	1.50	14.00				0.50	2.00	-	-	-	0.30			4.00
CTS 204P	1.90	20.00		-	-	0.30	1.00	/			0.60	-	0.65	4.00
CTS XHP	1.60	16.00			-	0.50	0.80	0.35		-	0.40			0.45
CTS 20CP	2.20	13.00	-	-	-	0.50	1.30	-	-		0.90			9.30
CTS 40CP	0.95-1.20	16.0-18.0	-			1.00	0.75	-		-	1.00		-	
D-2	1.55	11.50	-			0.35	0.90	-	-	-	0.45		-	0.80
Elmax	1.70	18.00		-	••	0.30	1.00				0.80		144	3.00
GIN-1	0.90	15.50	-	-		0.60	0.30		-	0.02	0.37	0.03		
H-1	0.15	14.00-16.00		-		2.00	.50-1.50	6.00-8.00	0.10	0.04	3.00-4.50	0.03		
Hitachi Aogami Super Blue Steel	1.40-1.50	0.30-0.50		-		0.20-0.30	0.30-0.50		-	0.03	0.10-0.20	0.00	2.00-2.50	0.50
K390	2.47	4.20	2.00			0.40	3.80				0.55		1.00	9.00
LC 200 N	0.30	15.00		-		1.00	0.95	0.50	0.50	-	-	-	-	-
M-2	1.00	4.15				0.30	5.00				0.30		6.40	1.95
M390	1.90	20.00	-	-		0.30	1.00				0.70		0.60	4.00
MBS-26	0.85-1.00	13.00-15.00	-			0.30-0.60	0.15-0.25			0.04	0.65	0.01		
MRS-30	1.12	14.00				0.50	0.60				1.00		-	0.25
N690Co	1.07	17.00	1.50			0.40	1.10				0.40			0.10
	0.85-1.00	0.40-0.60	-	**		1.00-1.40		0.30	**		0.50	-	0.50	0.30
	1.55	12.00				0.40	0.75	0.00	0.30		0.40		0.00	1.00
0-1 PSF27						0.40				0.03	0.40	0.01		1.00
PSF27		13.50		1000										
PSF27 Sandvik 12C27	0.60	13.50 14.50												
PSF27 Sandvik 12C27 Sandvik 12C27 Mod.	0.60 0.52	14.50	-		-	0.60	2.50		1.00	0.25	0.40	0.01	-	
PSF27 Sandvik 12C27 Sandvik 12C27 Mod. VANEX	0.60 0.52 0.20	14.50 20.00	-	-	-	0.30	2.50	-	1.90	-	0.30	-	-	2.80
PSF27 Sandvik 12C27 Sandvik 12C27 Mod. VANEX Vascowear	0.60 0.52 0.20 1.12	14.50 20.00 7.75	-	-	-	0.30 0.30	2.50 1.60	-	1.90	-	0.30 1.20	-	1.10	2.80 2.40
PSF27 Sandvik 12C27 Sandvik 12C27 Mod. VANEX Vascowear VG-10	0.60 0.52 0.20 1.12 0.95-1.05	14.50 20.00 7.75 14.50-15.50	   1.30-1.50	-	-	0.30 0.30 0.50	2.50 1.60 0.90-1.20	-	1.90	0.03	0.30 1.20 0.60	-	1.10	2.80 2.40 0.10-0.30
PSF27 Sandvik 12C27 Sandvik 12C27 Mod. VANEX Vascowear VG-10 W-1	0.60 0.52 0.20 1.12 0.95-1.05 0.70-1.50	14.50 20.00 7.75 14.50-15.50 0.15	  1.30-1.50	-	-	0.30 0.30 0.50 0.10-0.40	2.50 1.60 0.90-1.20 0.10	  0.20	1.90  	  0.03 	0.30 1.20 0.60 0.10-0.40	-	1.10  0.50	2.80 2.40 0.10-0.30 0.10
PSF27 Sandvik 12C27 Sandvik 12C27 Mod. VANEX Vascowear VG-10 W-1 W-1	0.60 0.52 0.20 1.12 0.95-1.05 0.70-1.50 0.85-1.50	14.50 20.00 7.75 14.50-15.50 0.15 0.15	  1.30-1.50 	-	-	0.30 0.30 0.50 0.10-0.40 0.10-0.40	2.50 1.60 0.90-1.20 0.10 0.10	  0.20 0.20	1.90   	 0.03 	0.30 1.20 0.60 0.10-0.40 0.10-0.40	-	1.10  0.50 0.15	2.80 2.40 0.10-0.30 0.10 0.15-0.35
PSF27 Sandvik 12C27 Sandvik 12C27 Mod. VANEX Vascowear VG-10 W-1	0.60 0.52 0.20 1.12 0.95-1.05 0.70-1.50	14.50 20.00 7.75 14.50-15.50 0.15	  1.30-1.50	-	-	0.30 0.30 0.50 0.10-0.40	2.50 1.60 0.90-1.20 0.10	  0.20	1.90  	  0.03 	0.30 1.20 0.60 0.10-0.40	-	1.10  0.50	2.80 2.40 0.10-0.30 0.10



### CARBON (C)

Increases edge retention and raises tensile strength.

Increases hardness and improves resistance to wear and abrasion.

### CHROMIUM (CR)

Increases hardenability, tensile strength and toughness. Provides wear and corrosion resistance. Above 12% it yields what is generally acknowledged as stainless steel.

### COBALT (CO)

Increases strength and hardness, and permits quenching in higher temperatures. Intensifies the individual effects of other elements in more complex steels:

### NIOBIUM (NB) (colombuim)

Relative to knife blade applications, Niobium readily forms NbC carbide within the microstructure which is an extremely stable and hard form of metal carbide. Such carbides provide excellent wear resistance and edge retention for a blade application.

### COPPER (CU)

Increases corrosion resistance.

### MANGANESE (MN)

Increases hardenability, wear resistance and tensile strength. Deoxidizes and degasifies to remove oxygen from molten metal. In larger quantities, increases hardness and brittlenese

### MOLYBDENUM (MO)

Increases strength, hardenability and toughness of steel. Improves machinability and resistance to corrosion. Prevents high temperature creep. Helps retain fine grain size and is an effective substitute

for tungsten in many high-speed tool steels.

### NICKEL (NI)

Adds strength and toughness

### **NITROGEN (N)**

Used in place of carbon for the steel matrix. The nitrogen atom will function in a similar manner to the carbon atom but offers unusual advantages in corrosion resistance.

### PHOSPHORUS (P)

Improves strength, machinability and hardness. Creates brittleness in high concentration.

### SILICON (SI)

Increases strength. Deoxidizes and degasifies to remove oxygen from molten metal.

### SULFUR (S)

Improves machinability when added in minute quantities, but can decrease toughness.

### **TUNGSTEN (W)**

Adds strength, toughness and improves hardenability.

### **VANADIUM (V)**

Increases strength wear resistance and increases toughness. Limits grain size.

Integrity is being good even if no one is watching. ™

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